CHILLED BEAMS
EFFICIENT AIR DIFFUSION
When we enter a modern building today we expect nothing but perfect indoor air quality. In fact anything less will be noted; it can’t be too warm, nor too cold. Not too dry or too humid. Obviously without annoying smells or noises, and with oxygen levels like a walk in the park. That’s the human side of it.

On the other hand, ever more stringent legislation and building regulations when it comes to environmental aspects and reduced energy consumption are introduced. Also, economical pressures demand both the smallest possible operational costs and a low life cycle cost. At FläktGroup SEMCO we strive to meet these demands in our individual products as well as by integrating them in optimized systems.

FläktGroup SEMCO offers chilled beams that combine radiant cooling with conventional overhead ventilation to reduce energy usage, improve comfort levels, and reduce the architectural impact of ductwork and other mechanical systems. A chilled beam system is designed for use in non-residential applications where there is a high temperature load and/or rooms that require individual comfort control.

These chilled beams are designed to manage high cooling capacity by using a primary air supply, typically outdoor air, to increase airflow over the element. The primary air is then supplied to the room through diffusers built into the beam. Many of our beams have a patented system for adjusting airflow, cooling effect and airflow pattern and can be adapted to suit the changing conditions of any given space.

INCREASED WELL-BEING = HIGHER PRODUCTIVITY

Today most people spend over 90% of their time indoors. That means indoor air quality is of ever growing importance. Not just for comfort reasons, but also because it is vital for us to perform to the best of our ability; to learn more at school, get well sooner in hospitals and be more productive at work. Tests show that by optimizing the indoor climate, productivity can increase by as much as 5 to 10%.
NEUTON Pump Module

NEUTON is the HVAC industry’s first smart, plug-and-play controlled chilled beam pump module (CCBPM) for reducing chilled beam system installation and operational costs.

NEUTON is a factory-built and pre-tested CCBPM package complete with its own powered integrated direct digital controller, chilled and hot water connections, valves, variable-speed electronically commutated motor (ECM) pumps, smart sensors, and other unique features. The device provides active condensation control effectively addressing one of the key design concerns regarding active chilled beams.

The intuitiveness of NEUTON eliminates the expense of a separate chiller, boiler, and secondary water distribution system associated with conventional chilled beam designs. Instead of expensive secondary piping loops, each NEUTON blends and re-circulates return water within its zone to convert typical 42°F and 140°F primary loop water temperatures to optimal 57°F or 100°F chilled beam discharge temperatures. This prevents cooling mode condensation and heating season stratification.

When you add a SEMCO Pinnacle dedicated outdoor air system (DOAS), you get 3fficiency, the industry-recognized total indoor air quality solution. An energy-efficient, easy-to-design system, 3fficiency provides superior indoor air quality and comfort that will delight end users.
An intelligently designed active chilled beam that has the highest industry cooling capacity with the lowest air and water pressure drop.

By utilizing low pressure coils and slots in lieu of nozzles, true energy savings is realized. FläktGroup SEMCO gives the building automation system the opportunity for the greatest energy turndown by placing the bulk of the cooling capacity on the coil. With FläktGroup SEMCO’s beam capacity, the forced primary airflow can be selected for its smallest value, maximizing the reduction of fan horsepower.

DESIGNING FOR PRESSURE OPTIMIZATION

The industry of chilled beams generally utilizes fixed nozzles, creating difficulties for design and commissioning with regards to air and pressure. FläktGroup SEMCO’s approach is to utilize adjustable slots, allowing the engineer to design around a single termination pressure. The test and balance contractor then has an easier time of system wide balancing to one pressure.
THE UNIVERSAL BEAM

After FläktGroup SEMCO’s first 50 U.S. chilled beam installations, it became evident that designers and contractors were disadvantaged by the chilled beam industry. At the time of order, a number of items would have to be coordinated for the beams to be fabricated for successful installation. Duct location, water location, which nozzle set, what duct size... and the list continues with the options. Then, once the beams arrive, the contractor would have to spend countless hours sorting through the beams to find the exact beam for a specified room. FläktGroup SEMCO has implemented the Universal Beam feature to alleviate the complications, and created a 12 configuration solution. This streamlines and simplifies the process and reduces errors.

SIMPLE FEATURES. HUGE IMPACT.

To make the design and installation as simple as possible, flexibility is a key ingredient to success. Having an easily adjustable slot means that a specific nozzle set does not have to be predetermined. The duct connection is field selectable. The water location is ideally located. These features simplify the installation, as selection of the beam now only requires knowing the beam length and type of coil.

<table>
<thead>
<tr>
<th>Slot or Nozzle Setting</th>
<th>SEMCO IQHC (12 slot settings)</th>
<th>Competitor 1 (4 nozzle sizes)</th>
<th>Competitor 2 (4 nozzle sizes)</th>
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Field Adjustable? | Yes | No | No
LYRA is the new FläktGroup SEMCO chilled beam cassette. It offers a very low noise level combined with high flexibility and high cooling capacity.

- Less than 20 dB sound level for a single cassette installation
- Less than 25 dB sound level with 3 units in the same room

LYRA diffuses air in 4 directions. This gives a high cooling capacity as well as a high level of comfort. Like all FläktGroup SEMCO active chilled beams, it provides comfort with low air velocities in the room by mixing the supply air with the ambient air. With FläktGroup SEMCO chilled beams system, you will also reduce your investment and operating costs.

FUNCTIONS
- Heating and cooling
- Compact chilled beam
- Adjustable induction
- Flow Pattern Control
- Recessed or Exposed

OPTIONS
- Actuated Pi (Pressure Independent)
- High airflow version

VERSIONS AVAILABLE
- Ceiling installation, available in 2’ x 2’ and 4’ x 2’
- Exposed installation, available in 2’ x 2’ and 4’ x 2’
- High flow version, available in 2’ x 2’ and 4’ x 2’
COMFORT CONTROL FUNCTION
It is an adjustable induction system which fits the performances to the needs and enables 1 to 4 diffusion directions.
- Symmetric or disymmetric airflow
- Possible to change at any time
- No tools required

FLOW PATTERN CONTROL FUNCTION
The adjustable plastic blades enable optimized air diffusion.
- No tools required
- Possibility to adjust the throw length according to room layout

COANDA SAFETY CONTROL FUNCTION
Coanda Safety Control (CSC) maintains the Conanda effect (adhesion of the air to the ceiling) while achieving the highest possible cooling power. The position of the front panel ensures a good air diffusion whatever the airflow.

FLEXIBILITY
The Pi functionality as well as the Flow Pattern and Energy Control functions are all designed to adapt to the frequent changes in a modern office. When the demands change, the Pi actuator can simply be moved to another chilled beam and readjusted in minutes.

EASY INSTALLATION
With the fastening brackets, the installation of the cassette beam is quick, safe and easy. The system is installed in two steps. First the rods and brackets are installed, and the beam itself is installed when the building is clean. Only one person is needed to install LYRA.
The WEGA II chilled beam is an active chilled beam system for ventilation, cooling and heating. This diffusion system offers comfort and flexibility thanks to the Flow Pattern Control combined with adjustable induction. The pressure independent advanced function gives even more flexibility adding a Demand Controlled Ventilation (DCV) function to the system. The air diffusion follows building occupancy and makes the HVAC system highly efficient. WEGA II is pressure independent and makes the system suitable for many duct work system types.

**FEATURES**

- Length: 47 to 118 inches (120 to 300 cm)
- Demand controlled ventilation (Motorized Nozzles)
- Adjustable induction (Energy Control)
- Adjustable air diffusion (Flow Pattern Control)
- Easy installation (Fastening Brackets)
- Cooling and/or Heating (2 or 4 pipes coil)
- Flexible construction design
- Flush mounting in false ceiling
- No moving parts (less Maintenance)
- High flexibility
- Easy installation

**OPTIONS**

- Low-build model for low ceiling elevation
- Demand Controlled Ventilation (DCV)
- Actuated Pi (Pressure Independent)
- Electrical Heating
- Controls
The NOVA II chilled beam is an active chilled beam system for ventilation, cooling and heating. This diffusion system offers comfort and flexibility thanks to the Flow Pattern Control combined with adjustable induction. The pressure independent advanced function gives even more flexibility adding a Demand Controlled Ventilation (DCV) function to the system. The air diffusion follows building occupancy and makes the HVAC system highly efficient. NOVA II is pressure independent and makes the system suitable for many duct work system types. NOVA II is an aesthetic exposed Chilled beam giving full flexibility for your building layout for today and tomorrow.

**FEATURES**
- Length: 47 to 118 inches (120 to 300 cm)
- Demand controlled ventilation (Motorized Nozzles)
- Adjustable induction (Energy Control)
- Adjustable air diffusion (Flow Pattern Control)
- Easy installation (Fastening Brackets)
- Cooling and/or Heating (2 or 4 pipes coil)
- Flexible Construction Design
- Free hanging Chilled beam
- No moving parts (less Maintenance)
- High flexibility
- Easy installation

**OPTIONS**
- Demand Controlled Ventilation (DCV)
- Actuated Pi (Pressure Independent)
- Lighting
- Controls

**Pi AIRFLOW CONTROL**
SIMPLIFIED DCV FOR ALL DUCTWORKS

Varying airflow to match occupancy levels reduces energy consumption and increases comfort. A DCV system with chilled beams with Pi functionality gives energy savings of more than 50% when compared to a CAV system.
- Can be retrofitted
- Saves money while maximizing comfort
- Fit into any ductwork system
- Fast & easy installation
The Flexicool® IQSA chilled beam is an integrated system for ventilation, cooling and heating, fulfilling most needs for indoor climate. These supply air beams are designed to manage high cooling effects that, because of good mixing with room air, provide comfort and low air velocities in the occupied zone. IQSA, with a covered top side, can be used for straight and slanting duct and water connections. The beam is designed for ceiling mounting and its dimensions are suited for 12" wide ceiling panels. The chilled beam is equipped with adjusting rails, comfort control, for the adjustment of air flow, cooling effect and flow pattern. The simple adjustment of flow pattern makes it possible to adapt to changing conditions in the room.

The diagram shows the approximate cooling effect \( P_{\text{tot}} \) in BTU/hr with water flow \( q_w = 0.8 \) GPM, temperature difference between room air and supply air \( \Delta t = 14^\circ F \), difference between room air and average water temperature = 14°F, pressure drop 0.25 in w.g. on the air side and maximum sound pressure level \( L_{10} = 34 \) dB(A).
QPVA PASSIVE CHILLED BEAM

- High cooling capacity
- Easy maintenance (cleaning)
- Easy installation (fastening brackets)
- Flexibility in water pipe connection position
- False ceiling/free hanging installation
- Galvanized steel casing
- Integrated Lighting (option)

The QPVA passive chilled beam provides for the cooling in a room. QPVA (width 22.5" or 570 mm) is a broad passive chilled beam. Passive chilled beams are either ceiling installed, in which case they lie flush with the suspended ceiling, or free space installed without ceiling. QPVA is available in lengths 4 feet to 13.75 feet at 2 foot intervals. In installations with passive chilled beams the air is supplied by means of separate supply air valves. Ceiling installation or free space installation.

SILENCIA QVFH HOTEL CHILLED BEAM

Chilled beam designed for hotel application bringing comfort thanks to low and silent diffusion

- Low noise level
- Flexibility
- Comfortable indoor air climate

Silencia is designed for use in hotel bedrooms, individual hospital wards and cellular offices. It ensures high quality indoor air with a very low noise level. It provides high cooling capacity through optimal utilization of its cooling coil already while the air pressure and airflows are low.

- Length: 39 inches (100 cm)
- Easy installation
- Cooling and/or Heating (2 or 4 pipes coil)
- Exposed installation (in roof angle)
- No moving parts (less Maintenance)
- Horizontal air connection
FläktGroup SEMCO delivers smart and energy efficient Indoor Air and Critical Air solutions to support every application area. We offer our customers innovative technologies, high quality and outstanding performance supported by more than fifty years of accumulated industry experience. The widest product range in the market, and strong market presence in 65 countries worldwide, guarantee that we are always by your side, ready to deliver Excellence in Solutions.

FläktGroup SEMCO
Corporate Headquarters
1800 East Pointe Drive
Columbia, Missouri 65201 USA
573.443.1481
sales.semco@flaktgroup.com

To learn more about FläktGroup SEMCO offerings and to contact your nearest representative please visit www.semcohvac.com

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